

# Safety Data Sheet

## 1. Product and Company Identification

Product name: ECO-UV, EUV-PR

Manufacture: Address:	Roland DG Corporation 1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi, Shizuoka-ken, 431-2103 JAPAN
Phone:	+ 81-53-484-1224
Fax:	+ 81-53-484-1226
Importer/Supplier:	Roland DGA Corporation
Address:	15363 Barranca Parkway Irvine, CA 92618-2201
	U.S.A.
Phone:	949-727-2100
Fax:	949 727 2112
Emergency telephone:	949-727-2100
Use of the product: Date of issue:	Inkjet Printing 7 December, 2016

## 2. Hazard Identification

2.1 Emergency Overview: Appearance and odor: Clear yellow liquid and characteristic odor

## This product is classified as dangerous according to GHS.

Flammable liquids	Category 4
Acute toxicity - oral	Category 4
Skin corrosion/irritation	Category 2
Eye damage/irritation	Category 2A
Sensitization - skin	Category 1
Toxic to reproduction	Category 2
Specific target organ toxicity (Single exposure)	Category 3 (Respiratory tract irritation)
Specific target organ toxicity (Repeated exposure)	Category 1



GHS label eler Pictogram	nents, incliding pro	ecautionary statements
Signal wor Hazard sta		Danger
		Combustible liquid. Harmful if swallowed. Causes skin irritation. Causes serious eye damage. May cause an allergic skin reaction. Suspected of damaging fertility or the unborn child May cause respiratory irritation. Causes damage to organs.
Precaution	ary statement(s) Prevention	Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Wear protective gloves/protective clothing/eye protection/face protection.
	Response	IF ON SKIN: Wash with plenty of soap and water. IF exposed or concerned: Get medical advice/attention.
2.2. OSHA reg This produ		zardous material by the OSHA Communication Standard (29 CFR 1910.1200)
2.3. Potential h Likely rout Eyes:	ealth effects te of exposure:	Eye, skin, inhalation or oral. Causes severe eye injury which may persist for several days.
Skin:		Contact with skin may cause irritation, swelling or redness, allergy and/or sensitization.
Inhalation:		Exposure to vapors (mist) may be harmful to the unborn child and at the risk of impaired fertility and irritate nose, throat/respiratory system.
Ingestion:		May cause injury of mouth ,throat, and stomach.
	ealth Hazards:	Repeated skin contact may cause a persistent irritation or dermatitis.
Carcinoger See sectior	nicity: n 11 for more infor	None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B) mation.

2.4. Potential environmental effects See section 12 for Ecological information.

## 3. Composition/Information on Ingredients

Composition	CAS No.	% By Weight	Classification HCS
Benzyl acrylate	2495-35-4	50-60	Skin Irrit. 2: H315 Eye Irrit. 2: H319 Skin Sens. 1: H317 STOT SE 3: H335
Morpholine, 4-(1-oxo-2-propenyl)-	5117-12-4	10-20	Acute Tox. 4: H302 STOT RE 2: H373 Eye Dam. 1: H318 Skin Sens. 1: H317
1-vinylhexahydro-2H-azepin-2-one	2235-00-9	5-10	Acute Tox.(oral) 4 : H302 Eye Irrit. 2 : H319 Skin Sens. 1B : H317
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide	75980-60-8	10-20	Repr. 2: H361
Glycerol, propoxylated, esters with acrylic acid	52408-84-1	0-1	Eye Irrit. 2: H319 Skin Sens. 1: H317
2,5-Cyclohexadien-1-one, 2,6-bis(1,1- dimethylethyl)-4-(phenylmethylene)-	7078-98-0	0-1	Skin Sens. 1: H317
Hexamethylene diacrylate	13048-33-4	< 1	Skin Irrit. 2: H315 Eye Irrit. 2: H319 Skin Sens. 1: H317

Additional information: Chemical name and exact concentrations are being withheld as trade secrets.

## 4. First Aid Measures

4.1. First aid procedures Eyes:	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Hold eyelids open during flushing. Call a physician.
Skin:	In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.
Inhalation:	If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.
Ingestion:	If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

## 4.2. Note to physicians

May cause skin and eye irritation. Excessive inhalation of mist will cause respiratory irritation.

## 5. Fire Fighting Measures

#### 5.1. Flammable properties:

Hazardous decomposition produ Carbon monoxide, carbon dioxide, oxides of nitrogen, toxic gases/vapors. Flash Point: >70deg.C

## 5.2. Extinguishing media

Suitable extinguishing media:

Dry chemical, Foam, Carbon dioxide, Dry sand, Loaded stream in spray Unsuitable extinguishing media: High-pressure water jet

5.3. Protection of fire fighters

Special hazards arising from the substance or mixture

Toxic and irritating fume and/or gases may generate by combustion.

## Protective equipment and precautions for firefighters

Wear special chemical protective clothing and positive pressure self-contained breathing apparatus. Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues.

Applying direct water may be dangerous because fire may expand to surroundings.

## 6. Accidental Release Measures

General:

Notify the appropriate authorities immediately. Take all additional action necessary to prevent and remedy the adverse effects of the spill. Absorb spill with sand or earth then place in a chemical waste container.

6.1. Personal precautions

Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

## 6.2. Environmental precautions

Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

- 6.3. Methods for containment Dike spilled product.
- 6.4. Methods for Clean-up

Soak up with sand or earth. Sweep up material and dispose as waste following local regulations. Scrub contaminated area with detergent and water.

- 6.5. Other information No information
- 6.6. Spill or leak statements by type of chemical

Eliminate all ignition sources. Use appropriate personal protective equipment (PPE). Absorb and/or contain spill with inert sand, then place in suitable container. For large spills; use water spray to disperse vapers and dilute spill to a nonflamable mixture. Do not flush to sewer. Prevent run-off from entering drains, sewers or waterways.

## 7. Handling And Storage

## 7.1. Handling

Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink. Do not dismantle container. Make sure cartridge is dry before insertion into printer housing.

#### 7.2. Storage

Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

#### 8. Exposure Controls/Personal Protection

#### 8.1. Exposure Guidelines

Occupational Exposure Limits:

#### EU: DNEL

components	Long term exposure	Short term exposure
Glycerol, propoxylated, esters with acrylic acid	16.22 mg/m <sup>3</sup>	-
1-Vinylazepan-2-one	$4.9 \text{mg/m}^3$	-
Diphenyl(2,4,6-trimethylbenzoyl) phosphine oxide	3.5mg/m <sup>3</sup>	-
Hexamethylene diacrylate	24.48mg/m <sup>3</sup>	-

REACH Toxicological Information (Workers - Hazard via inhalation route)

## 8.2. Engineering controls

Provide general and/or local exhaust ventilation.

#### 8.3. Personal protective equipment (PPE)

This product contains the substance 2-propen-1-one, 1-(4-morpholinyl)- (CASRN 5117-12-4), which is regulated under a TSCA Significant New Use Rule (SNUR) codified at 40 C.F.R. § 721.5185.

Eye protection:	Employee must wear splash-proof or dust safety goggles and a faceshield to prevent contact with this product. The employer should provide an eye wash fountain and quick drench shower within the immediate work area for emergency use.
Hand protection:	Employee must wear appropriate protective impervious gloves to prevent contact with this substance.
	Recommended impervious gloves are 4/4H EVOH/PE laminate, Ansell Edmont
	Neoprene number 865, and Solvex Nitrile Rubber number 275 gloves which satisfy the
	dermal protection requirements of the SNUR.



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Skin protection:	Employee must wear appropriate protective impervious clothing which covers any other exposed areas of the arms, legs, and torso and equipment to prevent repeated or prolonged skin contact with this substance.
Respiratory protection:	In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with gollges) or full face-piece respirator (without googles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self contained air supply. WARNING: Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.
General hygiene measures:	Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

Environmental exposure control This product contains the substance 2-propen-1-one, 1-(4-morpholinyl)- (CASRN 5117-12-4), which is regulated to release to water under the SNUR.

#### 9. Physical and Chemical Properties

Appearance:	Clear Yellow Liquid
Odor:	Characteristic odor
pH:	Not applicable
Boiling point (deg.C)	No data available
Flash point (deg.C)	> 70deg.C
Ignition temperature(deg.C)	No data available
Flammability limits(vol-%)	No data available
Specific Gravity(H2O=1) (g/cm3, 20deg.C)	1.00-1.10
Explosive properties:	No data available
Oxidizing properties:	No data available
Vapor pressure:	No data available
Solubility:	No data available
Solubility in water (g/l, 20deg.C)	Insoluble
Partition coefficient: n-octanol/water:	No data available
Viscosity:	No data available
Melting Point :	No data available
Evaporation Rate(Butyl Acetate=1)	No data available
Vapor Density(AIR=1)	No data available
Volatile organic compounds (VOC)	No data available
content:	

# 10. Stability and Reactivity

10.1. Reactivity:10.2. Chemical stability:10.3. Possibility of hazardous reactions:10.4. Conditions to avoid:10.5. Incompatible materials:10.6. Hazardous decomposition products:

High temperatures and UV light may cause rapid polymerization. Unstable. Polymerize under heat and/or light. Not expected Elevated temperatures/heat, UV light, when not in use. Avoid contact with acids, amines, free radical initiators, oxidizing agents.

Carbon monoxide, carbon dioxide, oxides of nitrogen, toxic gases/vapors.

## 11. Toxicological Information

11.1. Information on toxicological effects		
Acute toxicity:	No data available	
Serious eye damage/eye	No data available	
irritation:	Causes serious eye irritation. (Acrylic esters)	
Skin corrosion/irritation:	No data available	
	Causes skin irritation.(Benzyl acrylate)	
Respiratory or skin	No data available	
sensitisation:	May cause an allergic skin reaction.(Acrylic esters)	
Germ cell mutagenicity:	No data available	
Reproductive toxicity:	No data available	
	Suspected of damaging fertility or the unborn child.(Diphenyl(2,4,6-trimethylbenzoyl)	
	phosphine oxide)	
Carcinogenicity:		
None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)		
STOT-single exposure:	No data available	
	May cause respiratory irritation. (Benzyl acrylate)	
STOT-repeated exposure: No data available Cause damage to organs through prolonged or repeated exposure.		
Aspiration hazard:	No data available	
12. Ecological Information		
12.1. Toxicity:	No data available	
12.2. Persistence and degradability:	No data available	
12.3. Bioaccumulative potential:	No data available	
12.4. Mobility in soil:	No data available	

## 13. Disposal Considerations

12.6. Other adverse effects:

12.5. Results of PBT and vPvB assessment:

Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial and Local regulations. Do not flush to surface water or sanitary sewer system.

No data available

Has not carried out PBT and vPvB assessment.

## 14. Transport Information

14.1. UN Class/UN Number:	
ADR/ADG/DOT, IMDG, or IATA :	Not regulated
14.2. UN proper shipping name:	
ADR/ADG/DOT, IMDG, or IATA :	Not regulated
14.3. Transport hazard class(es):	
ADR/ADG/DOT, IMDG, or IATA :	Not regulated
14.4. Packing group:	
ADR/ADG/DOT, IMDG, or IATA :	Not regulated
14.5. Environmental hazards:	
ADR/ADG/DOT, IMDG, or IATA :	Not regulated
14.6. Special precautions for user:	Transport and storage of the product in accordance with general
	precautions and instructions mentioned in this SDS.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code:

Not regulated

#### 15. Regulatory Information

## **US information:**

## **Toxic Substances Control Act (TSCA):**

All components of this product are listed on the TSCA Inventory. This product contains the substance 2-propen-1-one, 1-(4-morpholinyl)- (CASRN 5117-12-4), which is regulated under a TSCA Significant New Use Rule (SNUR) prescribed 40 CFR 721.5185. This product is subject to TSCA export notification requirements prescribed 40 CFR 707.60.

SARA Title III:	
Section 313:	Not regulated
California; Proposition 65:	Not regulated

#### **EU information:**

Chemical Safety Assessment according to (EC)1907/2006: This product has not carried out any Chemical Safety Assessment yet.

## Australia Information:

Hazardous statement: Classified as hazardous according to NOHSC criteria.

## 16. Other Information

NFPA 704: Hazard Rating System

Health - 3, Flammable - 2, Reactivity - 1

0 = minimal hazard, 1 = slight hazard, 2 = moderate hazard, 3 = severe hazard, 4 = extreme hazard

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.